MANUFATURER OF GEARS AND GEAR UNITS

HYTECH INDUSTRIES



INTRODUCTION

Hytech Industries is an ISO 9001-2015 Company enjoys a reputation for excellence in Gear Engineering and latest technological know how. Our unique strength is derived from decades of experience in gear technology for various end applications. Our product range includes precision-machined components and gears covering a wide range of Engine Gears & mechanical power transmission applications.



- Gear technology is an area of specialization in Mechanical Engineering. And to us it is more an art than a science. We have acquired the expertise to understand the critical requirements of every application and implement this through welldefined systems and planning, right from selection of raw material up to the finishing operations; each process undergoes rigorous quality control tests.
- Our quality Engineering team interacts with all related departments continuously to build quality through strict process control.
- We have developed various special and nonstandard gear profiles and have been successful in supplying them to the best in the industry.



Charging Pump Internal And External Gear



LIST OF MAJOR CUSTOMERS



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- Bharath Earth Movers Ltd., KGF,EM, H&P Division
- Dandy Roles India Limited
- Dynamatic Technologies, Bangalore
- El Forge Limited, Tamilnadu
- Fairfield Atlas
- Tirth Agro Technology Pvt.Ltd.
- V.S.T. Tillers and Tractors Limited, Bangalore.

- HINDUSTAN MACHINE TOOLS LTD
- MHI-VST Diesel Engine, Mysore
- New Allenberry Works
- Pricol Limited, Tamilnadu
- S & V Industries, U.S.A
- SAS Engineering, Canada23 Selam Steel Plant, Selam
- Tatra Trucks India Limited, Hosur
- Kirloskar Oil Engines Ltd(KOEL),Kolhapur

MANUFACTURING FACILITIES

 Our facility Situated at Peenya Industrial Estate is equipped with Gear Hobbers, Bevel Generators, Gear Shapers, Gear Shaving machines, Gear Grinding machines, worm milling, CNC turning & hobbing and also machinery for manufacturing of general precision machined components with suitable quality control equipment.





Doosan CNC Turning



Makino VMC Machine

LIST OF PRODUCTS AND CUSTOM BUILT PROJECTS

- Helical Gears
- Taper Gears
- Internal Splines
- External Splines
- Bevel Gear
- Internal Bevel Pinion Shaft
- Worm Wheel
- Worm Shaft
- Screw Rods
- Sector Gears
- Rack and Pinion
- Screw Jacks
- Reduction Gear Box1
- Winch for BEML Requirements



BEML Winch gear box



Worm Reduction Gear Box Single Output



Screw Jack Custom Made Up To 50 Tons



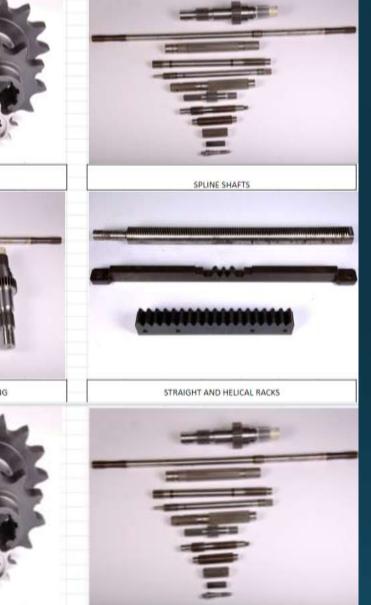
L Angle Bevel Gear Box Two-way Drive



Steering Tie Rod Assembly



PUMP GEARS 2 TO 5 MODULE



SPLINE SHAFTS

SPUR GEARS- HOBBED, SHAVED AND GROUND

SI. No	Machine Name	Description of Machines	Make	Qty in Nos.
Ver	tical Machining C	enter		
1	Vertical Machining Center Agro Milling Machine	X: 650 mm Y: 500 mm Z: 450 mm	Makino-S33	1
	Agro Milling Machine			
CN	C Turning Center			
UI	CNC Turning Center LT-20			

	CNC Turning Center LT-20 Classic	sic Ø300x000mm Ace Designer CTurning Center LT-2XL Ø200x450mm Long Ace Designer CTurning Center EX-106 Ø240x350 mm Taiwan Takisawa CTurning Center Puma- Ø420x1100 mm Doosan	1	
n	CNC Turning Center LT-2XL		Ace Designer	1
2	CNC Turning Center EX-106	Ø240x350 mm	E STORE STREET	1
	CNC Turning Center Puma- 280L	Ø420x1100 mm	Doosan	1

Gear Grinding Machine

2	Gear Grinding Machine SZA	Ø240/300x5M	Reishauer	1
3	Gear Grinding Machine NZA	Ø240/300x5M	Reishauer	2

ID and OD Grinding Machine

4	ID and OD Grinding Machine TI MACHINE	Ø300x1000 mm	TI Machine Tools-Coventry	1	
	ID and OD Grinding Machine G-17	Ø200x450 mm	HMT	1	

Bevel Gear Generators

5	Bevel Gear Generators	Ø500x 8 M	Stanko Import	1
5	Bevel Gear Generators	Ø250x 6 M	Heidenreich & Harbeck	1

Gear Shaving Machine

6	Gear Shaving Machine ZSA- 220	Ø220x6 M	Hurth	1
	Gear Shaving Machine Churchi	Ø220x6 M	Churchill	2
	Gear Shaving Machine ZSA- 320	Ø320x6 M	Hurth	4
	Gear Shaving Machine Red Ring		Red Ring	1

Gear Hobbing Machine

7	Gear Hobbing Machine	Ø600x6 M	Lorenze	1
	Gear Hobbing Machine	Ø600x6 M	Tos-Fo6	1
	Gear Hobbing Machine	Ø100x1.5 M	Mikron	1
	Gear Hobbing Machine	Ø710x8 M	Tos OF-71	1
	Gear Hobbing Machine	Ø200x6 M	Churchill	1
	Gear Hobbing Machine	Ø200x6 M	Pfauter RA-200	3
	Gear Hobbing Machine	Ø160x2 M	Pfauter 160H	2
	Gear Hobbing Machine	Ø700x7 M	Tos OF-32A	4
	Gear Hobbing Machine	Ø200x6 M	Liebherr-L200	3

Gear Hobbing Machine	Ø300x4 M	Liebherr-L300	1
Gear Hobbing Machine	Ø150 x 3 M Type:LF151	Lorenze	1
Gear Hobbing Machine	Ø150 x 3M	Clew land	1
Gear Hobbing Machine	Ø150 x 3M	lez Barnar	1
Gear Hobbing Machine	Ø150 x 3M x 1Met. Length	Barbar Column	1
CNC Gear Hobbing Machine	Ø150 X 3M	pfauter 150	1
CNC Gear Hobbing Machine	Ø250 X 5M	pfauter 250	1

Gear Shaping Machine

	Gear Shaping Machine	Ø180x 3 M(Taper Shaper 8°)	Lorenz	1
	Gear Shaping Machine	Ø180x 3 M	Lorenz	3
8	Gear Shaping Machine	Ø600x6 M	Tos OHO-50	2
	Gear Shaping Machine	Ø600x6 M	Tos OHA-50	1
	Gear Shaping Machine	150x6 M	HMT Masmatic	1
	Gear Shaping Machine	Ø160x4 M	Fellows	1
	Gear Shaping Machine	Ø300x 3 M	Russian	1

Broaching Machine

0	Broaching Machine Frost RISZ	16 Ton x 1250 mm	HMT Frost RISZ	1
	Broaching Machine	10 Ton x 900 mm	Klink	1
9	Broaching Machine	6 Ton x 1250 mm	Crane Bell	1
	Broaching Machine	25 Ton x 2000 mm (VP25X78)	U.S.B	1

Milling Machine

	a) Vertical Head	Stanko Import	1
10	b) M2	HMT	1
	c) Alcera 703 LE	Franche-Corute	1

Turning Lathe Machine

11	Turning Lathe Machine Type-	Shimoga	1
	Turning Lathe Machine LB-17 x 1700 mm	HMT	1
	Turning Lathe Machine Kirloskar-1330	Kirloskar	1
	Turning Lathe Machine PSG124	PSG	1

Drilling Machine

	1) RADIAL DRILLING		1	
12	2)EFFCO DRILLING MT 3	EFFCO	1	
	3) WEBO-Gang	Gradua 40	1	

Keyway Slotting & Keyway Milling

13	a) Size: Ø400 x 100 mm Stroke	Eifco	1
	b) Size: Ø200 ht. x 20 mm width		1

Special Purpose Machine

4	a) Facing and Centring Machine 1000 mm	WMW	1
	b) Tool and Cutter Grinding Machine		1
	c) Gear Shaper Cutter Re- shaepening		1
	d) Tooth Rounding Machine		1
	e) Tooth Rounding	Heys-10	1
	f) Tooth Chamfering Machine	Hurth-ZK5	2
	g) Rotary Deburring Machine		3
	h) Arc Welding Set 300 amps Ac		1
	i) Co2 Welding Machine Auto K400	Esab Make	1
	j) Broach Re-sharpening 2000mm with DRO	Nachi	1
	k) Surface Grinding 200mm x 500 mm	Tos	1
	l) Hob Re-sharpening	Klingelnberg	1

15	Inspection Machines		
	a) Crack Detection	Magnaflux	1
	b) Lead and Profile Tester PH-60 Rectrofitted Computerized	Maag PH-60	2
	c) Roll Testing Ø200 mm Master x Ø600mm	England-R2	1
	d) Air Bore Gauge	Baker PFL	2
	e) CMM Micro Hight-3CD	Tesa	1
	f) Surface Roughness Tester	Tesa	1
	g) Optiv Lite Vision Measuring System	OLM2515 (Hexagon)	1



PE-250 CNC Hobbing



Gear Shaving M/C



Reishauer Gear Grinding M/C

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